



Dart Hawkesbury
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D3914-041
Job Sheet 167461



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start Up Large Fab2		
100	Large Fab	1 pcs		11/9/17	0.00	6.67	Large Fab 1		
110	QC	1 pcs		11/9/17	0.00	0.00	QC9		PD 17-12-14
120	QC	1 pcs		11/9/17	0.00	0.00	QC5		PD 17-12-14
130	Powdercoat	1 pcs		11/9/17	0.00	0.40	Powdercoat4		BR 17-12-18
135	QC	1 pcs		11/9/17	0.00	0.00	QC3		SL 12/12/18
140	HandFinish	1 pcs		11/10/17	0.00	0.80	HandFinish3		SL 12/12/18
150	QC	1 pcs		11/10/17	0.00	0.00	QC3		SL 17-12-19
160	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3		SL 12/12/19
170	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21		DAS DEC 19 2017

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***

130 - *** mask sides of hinge prior to powdercoat*** *IN 135814*

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

START: 11:15 O.T: 3:00 FINISH: 11:45

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 <i>S005842</i>	2	16	0	0
	D3914-1 <i>S005269</i>	2	22	0	0
	D3914-7 <i>S010143</i>	2	18	0	0
	<i>(ix) S010799</i> D4016-3 <i>160518 (ix)</i>	3	19	0	0
	D4018-5 <i>S11651</i>	9	45	0	0
	<i>S015115</i> D4020-5 <i>S013374</i>	1	8	0	0
	D4021-3 <i>S007083</i>	1	7	0	0
	D4035-043 <i>S010320</i>	2	0	0	0
	D2728-3	1	0	0	0
140-HandFinish					

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S015441

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Long Basket Lid Assembly (350)

PART NO:
Revision:
Operation:
Change No:

D3914 - 041

Start up Operation

Mfg Date: 11/29/17
Job No: 167461